



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3953-19
Job Sheet 176483



Part No: D3953-19

Job Qty: 30 Ea

Part Name: Gas Spring Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/25/18

Job Tracking No:

Due Date: 5/21/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP RevA: new issue DD 09.11.30 verified by:EC IPP Rev:B as per dwg revC DD 10.03.02 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	5/21/18	5/21/18	0.00	0.00	Start Up Waterjet		SC 18/04/18
100	Waterjet	30 pcs	5/21/18	5/21/18	0.00	1.39	Waterjet1		SC 18/04/18
110	QC	30 pcs	5/21/18	5/21/18	0.00	0.00	QC2 Waterjet-3		SC 18/04/18
120	QC	30 pcs	5/21/18	5/21/18	0.00	0.00	QC8-3		38
130	Small Fab	30 pcs	5/21/18	5/21/18	0.00	1.06	Small Fab-5		9-89 DAS 38
140	QC	30 pcs	5/21/18	5/21/18	0.00	0.00	QC5		38
150	Packaging	30 pcs	5/21/18	5/21/18	0.00	0.00	Packaging3	57060	MAY 14 2018
160	QC21-SA	30 Ea	5/21/18	5/21/18	0.00	0.00	QC21		MAY 14 2018

Part Op 100 - 1-Cut as per Dwg D3953
Descriptions: 130 - 1- CHAMFER HOLE AS PER DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.5400 sf (.018 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	1	95	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

Container No: S068384



Part: D3953-19

Job No: 176483

Serial No/Batch: S068384

Revision:
Inspector:

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Date: 05/03/18

